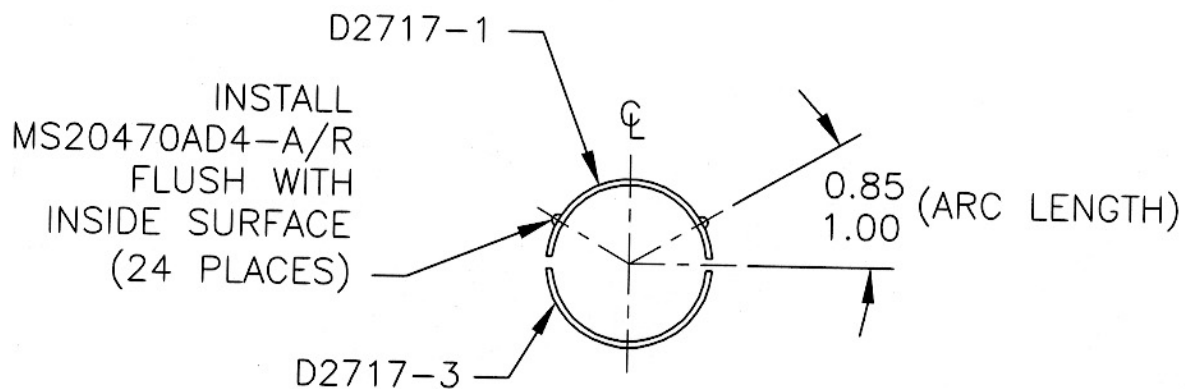
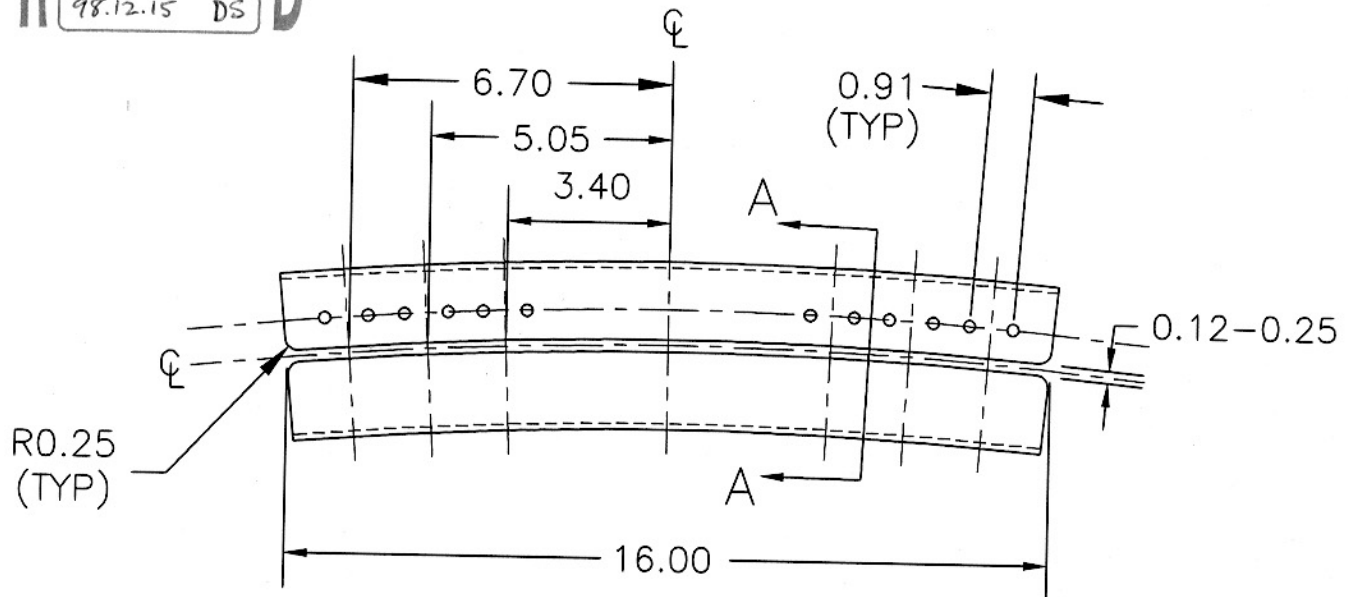


DART

DESIGN 1/1	DRAWN BY <i>Q</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 1/1	APPROVED <i>KE</i>	DRAWING NO. D2717	REV. B SHEET 1 OF 1
DATE 98.11.26		TITLE CLAMP	SCALE 1:4
A	97.11.25	NEW ISSUE	
B	98.11.26	RE-DESIGN FOR MS21920 CLAMPS	

RELEASED
98.12.15 DS

SECTION A-A

MAKE FROM D2716 MATERIAL

FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1

POWDER COAT GLOSS WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3

BREAK ALL SHARP EDGES 0.030 TO 0.060 UNLESS OTHERWISE NOTED

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED